

# EFFECT OF $\text{BaF}_2$ IN THE FORMATION OF $\text{Y}_2\text{BaCuO}_5$ PARTICLES IN Y-Ba-Cu-O SUPERCONDUCTOR

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## Abstract

The YBCO superconductor was synthesized with  $\text{BaF}_2$ . The synthesis temperature of the specimen with  $\text{BaF}_2$  was to be considerably lower than that for the unused one. The  $\text{BaF}_2$  decomposes during the heat treatment, and does not influence the structure and critical temperature. The critical current density,  $J_c$ , in the specimen is  $1 \times 10^8 \text{ A/m}^2$  at 77 K and 0.5 T. However,  $J_c$  is actually lower for the QMG specimen because the  $\text{Y}_2\text{BaCuO}_5$  particles are larger than those of the QMG specimen.

**Keywords:**  $\text{BaF}_2$ , critical current density, synthesis temperature,  $\text{Y}_2\text{BaCuO}_5$  particle

## Introduction

The critical current density,  $J_c$ , is determined by the pinning strength of the pinning center in the superconducting matrix.  $\text{Y}_2\text{BaCuO}_5$  is well known to act as a pinning center in YBCO [1-3]. The  $\text{Y}_2\text{BaCuO}_5$  particles in the superconducting matrix generally originate at temperatures above 1000°C. Typical methods to distribute the  $\text{Y}_2\text{BaCuO}_5$  particles finely in the matrix are quench and melt growth (QMG) [2], melt textured growth and powder melt growth. The materials prepared by means of these methods have larger critical current densities than those prepared by conventional methods. However, it is not easy to apply such materials to tape wires because they need to be heat-treated at temperatures above 1000°C [4]. In the process of manufacturing the materials into tape wire, it is necessary to cover the surface of the superconducting tape wires with silver sheath to protect the material from oxygen release. However, the melting point of silver is less than 1000°C. Therefore, it is important to decrease the synthesis temperature of the high-temperature superconductors to apply them to tape wires. We use  $\text{BaF}_2$  in the synthesis process for this purpose. YBCO superconductor is synthesized at a lower synthesis temperature than usual. In other fields, fluorine has been used to increase the critical temperature due to the interchange of fluorine for oxygen. However, it is not easy to exchange oxygen with fluorine in the synthesis process. We have observed that  $\text{BaF}_2$  influences the interchange of the  $\text{Y}_2\text{BaCuO}_5$  particles in the matrix without influencing the critical temperature. In this paper, YBCO specimens are investigated as concerns the behavior of  $\text{BaF}_2$  in superconductors. The techniques applied were differential thermal analysis (DTA), scanning electron microscopy (SEM), X-ray diffractometry (XRD) and electron probe microanalysis (EPMA).

## Experimental

### *Specimen*

The specimens used in this study were prepared from  $\text{YBa}_2\text{Cu}_3\text{O}_x$  and  $\text{YBa}_2\text{Cu}_3\text{F}_4\text{O}_x$  powders.  $\text{YBa}_2\text{Cu}_3\text{O}_x$  powder was synthesized from  $\text{Y}_2\text{O}_3$ ,  $\text{BaCO}_3$  and  $\text{CuO}$ .  $\text{YBa}_2\text{Cu}_3\text{F}_4\text{O}_x$  powder was synthesized from  $\text{Y}_2\text{O}_3$ ,  $\text{BaF}_2$  and  $\text{CuO}$  [5]. The two master compositions,  $\text{YBa}_2\text{Cu}_3\text{O}_x$  and  $\text{YBa}_2\text{Cu}_3\text{F}_4\text{O}_x$ , were calcined at  $900^\circ\text{C}$  for 8 h in air. They were then cooled to room temperature and were ground again in a mortar. They were mixed to yield  $\text{YBa}_2\text{Cu}_3\text{F}_{0.4}\text{O}_x$  specimen (#1), which was sintered at  $950^\circ\text{C}$  for 2 h and was then cooled to room temperature at a cooling rate of  $2^\circ\text{C h}^{-1}$ . Specimen #1 exhibited a large hysteresis loop, as in metallic superconductors, with strong pinning strength [6]. Thus, the molar ratio 0.4 mol fluorine was selected.  $\text{YBa}_2\text{Cu}_3\text{O}_x$  (#2) was used for comparison with specimen #1.

### *Measurements*

Specimens #1 and #2 were subjected to DTA and TG at temperatures up to  $1100^\circ\text{C}$ . The observations of microstructures were carried out for specimens with their surfaces polished like mirrors. The  $\text{Y}_2\text{BaCuO}_5$  particles were observed by SEM and XRD in specimens #1 and #2. Composition analysis was carried out by EPMA. Magnetic properties were measured with a SQUID magnetometer [7].

## Results and discussion

### *DTA and TG*

DTA and TG were performed on specimens #1 and #2 at temperatures up to  $1100^\circ\text{C}$  in air. The experimental conditions were as follows: sampling rate 1.0 s, increasing temperature rate  $10^\circ\text{C min}^{-1}$  and a platinum thermocouple. The results are shown in Figs 1(a) and 1(b), respectively. In the DTA curve, four endothermal peaks are to be seen above  $800^\circ\text{C}$  (Fig. 1(a)).

Endothermal peaks are generally interpreted as transitions of melting and/or crystallization. The largest peak was observed at  $938^\circ\text{C}$  for specimen #1 [8], but at above  $1000^\circ\text{C}$  for specimen #2 (Fig. 1(b)). If we assume that the large peaks reflect the transition of melting in the powder specimens, it seems that powder specimen #1 partly melts at the temperature of the peak. If so, the melting temperature was decreased by about  $100^\circ\text{C}$  in comparison with specimen #2. However, the two powder specimens did not completely melt at these temperatures, for the powder specimens practically preserved their form. The TG curves revealed mass losses for both specimens above  $800^\circ\text{C}$ . Sharp variations are to be seen in the vicinity of the largest endothermal peaks for the two specimens in Figs 1(a) and 1(b). They seemed to lose part of the specimen into the air. Thus, it is necessary to investigate the behavior of  $\text{BaF}_2$  on the synthesis of the superconductor during the heat treatment. Firstly, quenched specimens were used to clarify the behavior of  $\text{BaF}_2$ . X-ray diffraction patterns were measured for specimens quenched from 900 and  $950^\circ\text{C}$  [8], the largest DTA peak in Fig. 1(a) existing between 900 and  $950^\circ\text{C}$ .

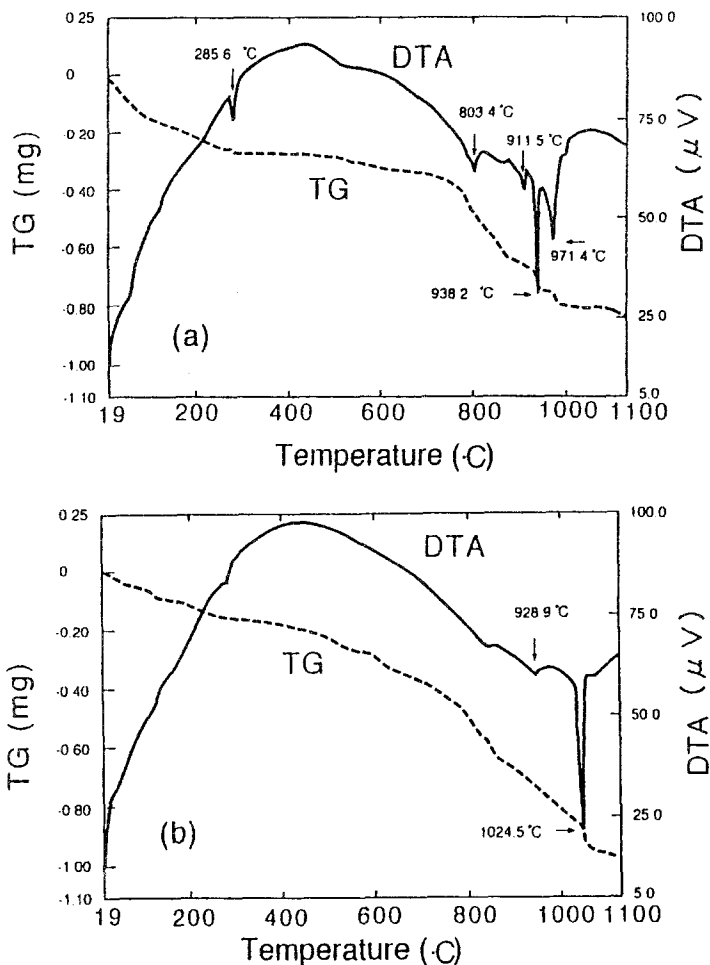


Fig. 1 DTA and TG for specimens #1 and #2. For specimen #1 (a) large endothermic peaks were observed at temperatures above 800°C. The largest peak was situated about 100°C lower than that for specimen #2 (b)

The results are shown in Fig. 2. Some peaks in the pattern of the quenched specimen agreed with the  $\text{BaF}_2$  peaks. Hence, the  $\text{BaF}_2$  in the starting material did not react completely during the heat treatment. However,  $\text{BaF}_2$  was also present in the specimen quenched from 950°C. It was also necessary to investigate in detail the relationship between  $\text{BaF}_2$  and the largest DTA peak at 938°C. For this, specimens quenched from several temperatures were prepared and investigated.

#### EPMA and XRD analysis

The existence of  $\text{BaF}_2$  in the specimen was investigated by using specimens quenched from 700, 800, 900, 935 and 950°C [9]. Here, the temperatures of 800

and 900°C include two data, for increase and decrease of the temperature from the maximum temperature. In this case the data of decreasing temperature 700 and 900°C are excluded from the data (Fig. 2). The  $\text{BaF}_2$  peaks decreased as the quenching temperature was increased. The F concentration was analysed on an area of  $25 \times 25 \mu\text{m}$  on the polished surface of each specimen. The results are shown in Fig. 3. With increase of the quenching temperature, the percentage of F on the surface increased. This indicates that  $\text{BaF}_2$  in the specimen was decomposed into its unit components at temperatures from 900 to 950°C. Additionally, the F moved towards the surface of the specimen so that the surface percentage of F increased. However, the specimen quenched from 950°C gave  $\text{BaF}_2$  peaks in the XRD pattern. This seems to be due to the heterogeneity of the specimen. Microstructural observations of the polished surfaces of the specimens were carried out for the specimens quenched from 700, 800, 900 and 935°C. The above specimens 935 and 800°C are quenched at the given temperature in a cooling process *via* the maximum temperature 950°C. The results are shown in Fig. 4. At 700°C, the specimen was in a condition of granularity. However, the grains seem to melt on increase of temperature. This agrees with the DTA finding, where the peaks appeared at temperatures above 900°C, i.e. in specimen #1 partial melting occurred at a lower temperature than that for specimen #2. The melted part of the specimen increased at temperatures up to 950°C. The  $\text{Y}_2\text{BaCuO}_5$  phase became visible as particles (Fig. 4). In the same proc-

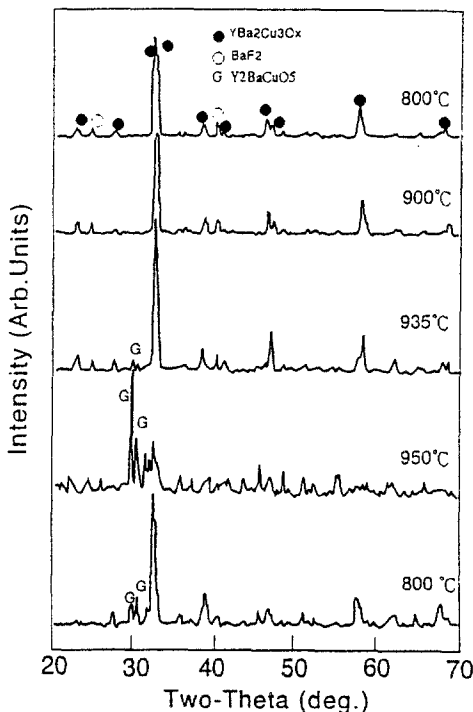
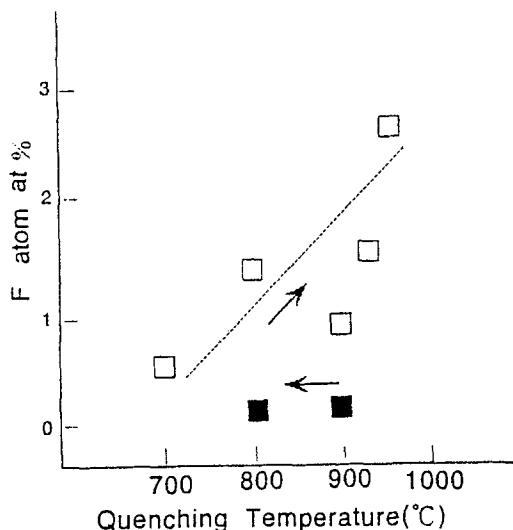


Fig. 2 XRD patterns for the quenched specimens. The superconducting phases exist at 800°C, while the  $\text{BaF}_2$  phase exists simultaneously in the patterns up to 950°C. The pattern at 800°C in the process of decrease of temperature does not contain  $\text{BaF}_2$  peaks



**Fig. 3** Concentration of F vs. quenching temperature for quenched specimens. The percentage F increases as the temperature is increased (□); in the process of temperature decrease from 800 and 900°C, the specimens hardly contain F (■)

ess, no  $Y_2BaCuO_5$  particles were seen in the matrix of specimen #2. Quantitative analysis of the particles was done elsewhere [9]. On the other hand, the  $YBa_2Cu_3O_x$  and  $Y_2BaCuO_5$  phases were observed in the XRD pattern. The  $Y_2BaCuO_5$  phase did not appear in the XRD pattern for the unused sample [10]. It seems that  $BaF_2$  influences formation of the  $Y_2BaCuO_5$  phase. We examined the influence of  $BaF_2$  on the structure of  $YBa_2Cu_3O_x$ . The lattice parameters were calculated from the Bragg equation for the superconducting peaks, and we obtained average values of  $a=3.90$  Å,  $b=3.85$  Å and  $c=11.70$  Å for the specimens (Fig. 5). In another report [11], the early quenched specimens had the parameters of tetragonal  $YBa_2Cu_3O_x$ . However, the obtained values did not display any tendency to a temperature dependence: the lattice parameters were virtually constant for different quenching temperatures. The decomposition and evaporation of  $BaF_2$  did not influence the structure [12].

### Critical current density

The critical current density was estimated from DC magnetization measurements. The results of critical current density vs. magnetic field are shown in Fig. 6 for specimen #1.  $J_c$  was  $1 \times 10^8$  A m<sup>-2</sup> at 77 K and 0.5 T. At a lower temperature and the same applied field, the critical current density increased to  $10^9$  A m<sup>-2</sup>. However, these  $J_c$  values are actually inferior to that for the QMG specimen, possibly because the non-superconducting  $Y_2BaCuO_5$  particles in the QMG specimen are finely distributed in the matrix (less than 1 μm), whereas in specimen #1 they are distributed as large particles (Fig. 4). In the microstructure, the  $Y_2BaCuO_5$  particles are practically distributed throughout the matrix. This reflects the fluxoid mo-

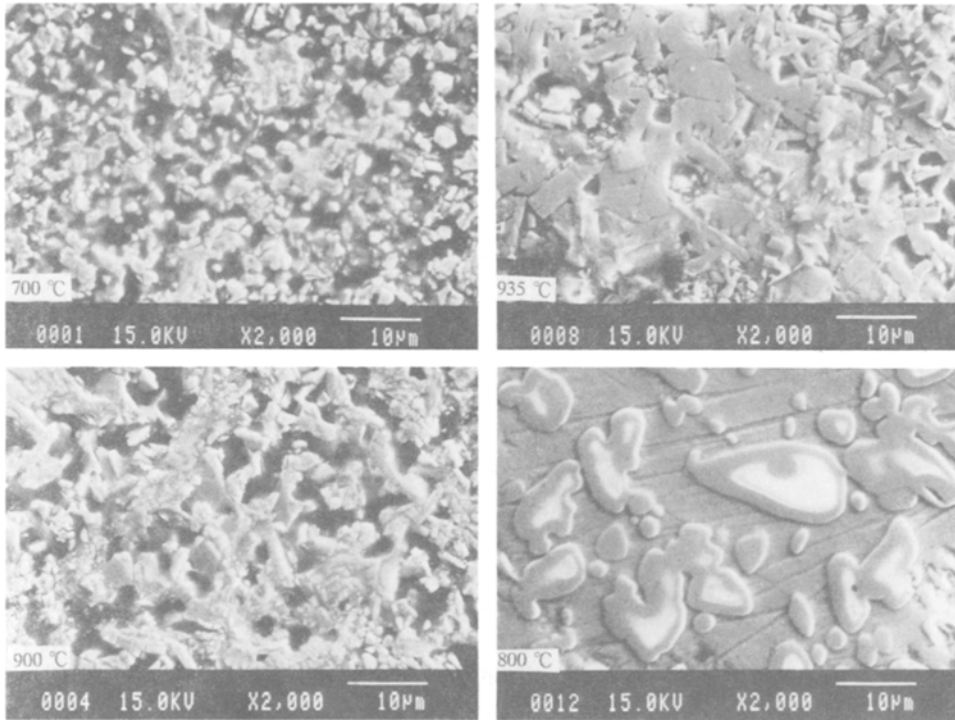


Fig. 4 Microstructural observations for quenched specimens at several temperatures. At the early quenched temperature, the microstructure was granular, but the  $Y_2BaCuO_5$  phase appeared as particles in the matrix in the specimen quenched from  $800^\circ C$

tion against the Lorentz force.  $J_c$  in superconductors is determined by the pinning strength; it is related to the Lorentz and pinning forces by the expression  $F_p = J_c B$ . Our experimental results indicate that the typical size of the  $Y_2BaCuO_5$  particles is of the order of  $5 \mu m$  and usually much larger than the fluxoid spacing  $a_f$ . We assume that the fluxoid size is  $2\zeta$  in diameter and has no anisotropy. In the superconducting state, the energy is lower and more stable than in the normal state. The energy difference is expressed as  $B_c^2/2\mu_0$  per unit volume, where  $B_c$  is the thermodynamic critical field. If the  $Y_2BaCuO_5$  particle has a diameter  $D$ , the loss of condensation energy is less than  $(B_c^2/2\mu_0)\pi\zeta^2 D$  for each fluxoid when it meets the normal particle [13]. Thus, the elementary pinning force for the normal particles is approximately given by

$$F_p = \frac{\pi\tau\zeta B_c^2}{4Da_f\mu_0} \left(1 - \frac{B}{B_{c2}}\right)^2$$

where  $\mu_0$  is the permeability in vacuum,  $a_f$  is the fluxoid spacing, calculated as  $a_f = (2\Phi_0/\sqrt{3}B)^{1/2}$ ,  $B_c$  is the thermodynamic critical field,  $\tau$  is the volume fraction of the normal particles in the specimen, and  $\zeta$  is the coherence length. It is found from

the above equation that the elemental pinning force becomes larger as  $D$  decreases and  $\tau$  increases. Therefore, to increase the critical current density, it is necessary for  $Y_2BaCuO_5$  particles to distribute more finely in the matrix with high density.

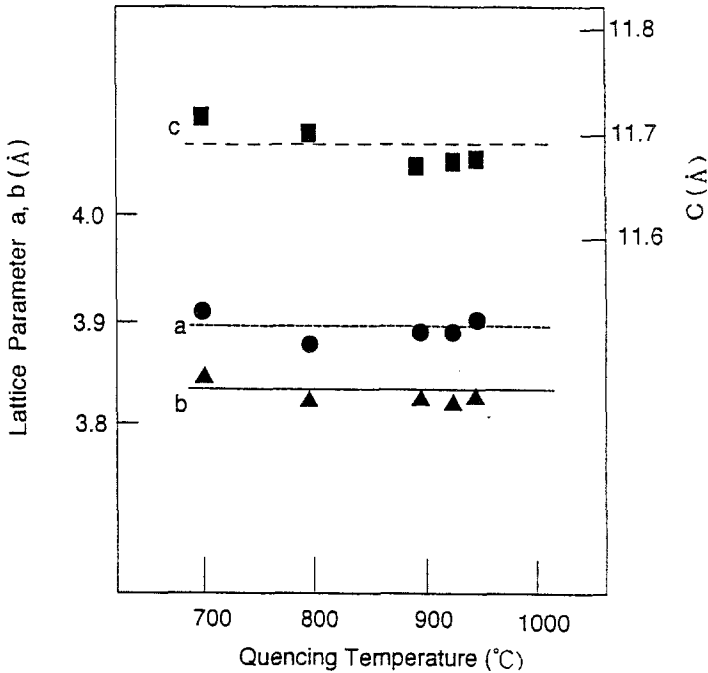


Fig. 5 Lattice parameters parameters  $a$ ,  $b$  and  $c$  vs. quenching temperature. Average values of  $a=3.90$  Å,  $b=3.85$  Å and  $c=11.70$  Å were found. These parameters hardly changed with variation of the quenching temperature

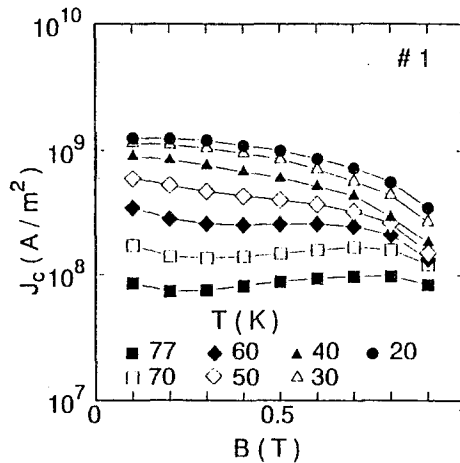


Fig. 6 Critical current density vs. magnetic field for specimen #1.  $J_c$  was  $1 \times 10^8$  A  $m^{-2}$  at 77 K and 0.5 T

The synthesis temperature was much lower than in the QMG process. Hence, a silver sheath tube covered on the surface will be able to endure the heat in the high-temperature treatment. However, we have not yet examined this for YBCO materials. For more progress, it is necessary to convert bulk material to tape wires.

## Conclusions

An YBCO superconductor with  $\text{BaF}_2$  was synthesized at a lower synthesis temperature than usual. The behavior of the  $\text{BaF}_2$  was investigated as concerns the superconductor and the critical current densities. The results obtained were as follows:

(1) The temperature of synthesis of the specimen with  $\text{BaF}_2$  was about  $100^\circ\text{C}$  lower than that for the unused specimen.

(2) The crystal structures hardly changed with variation of the quenching temperature. The decomposition and evaporation of  $\text{BaF}_2$  did not influence the structure.

(3) The obtained  $J_c$  was lower for the QMG specimen; to increase the critical current density, it is necessary for  $\text{Y}_2\text{BaCuO}_5$  particles to distribute more finely in the matrix with high density.

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